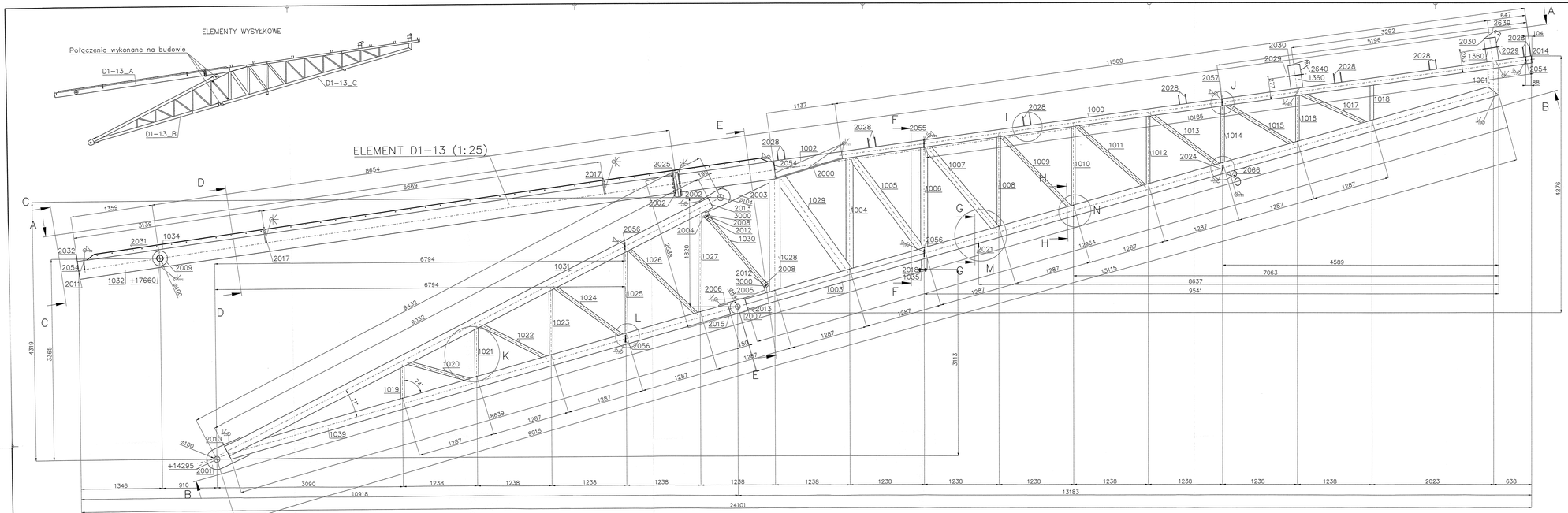
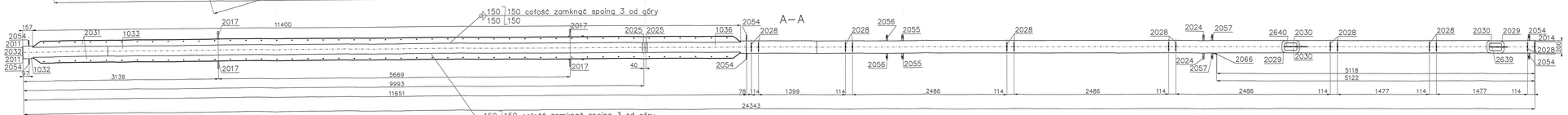
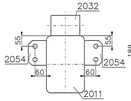
ELEMENTY WYSYŁKOWE

ELEMENT D1–13 (1:25)

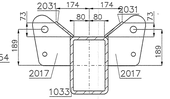




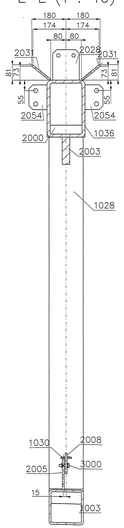
C–C (1 : 10)



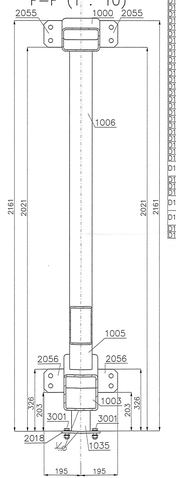
D–D (1 : 10)



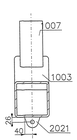
E–E (1 : 10)



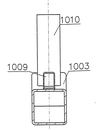
F–F (1 : 10)



G–G (1 : 10)

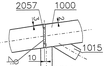


H–H (1 : 10)

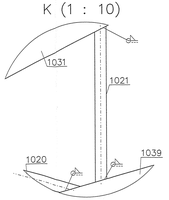


I (1 : 10)

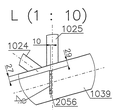
J (1 : 10)



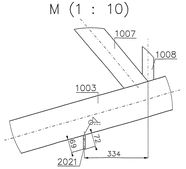
K (1 : 10)



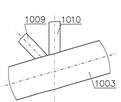
L (1 : 10)



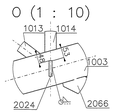
M (1 : 10)



N (1 : 10)



O (1 : 10)



EL.	NO	OPIS	RUSOSC	SZT	MASA/SZT	MASA	MATERIAŁ
D1–13		ELEMENT D1–13		1	4615.4	4615.	
D1–13	1001	SHS180X180X10	11560	1	421.4	421.4	S355J0
D1–13	1001	SHS180X180X10	1355	1	49.4	49.4	S355J0
D1–13	1002	SHS180X180X10	1705	1	62.2	62.2	S355J0
D1–13	1002	SHS300X300X16	1187	1	77.2	77.2	S355J0
D1–13	2001	BL 20x140	686	2	61.7	61.7	S355J0
D1–13	2002	BL 20x267	505	2	42.2	42.2	S355J0
D1–13	2003	BL 20x220	527	1	18.1	18.1	S355J0
D1–13	2021	BL 10x147	131	1	0.9	0.9	S355J0
D1–13	2035	BL 10x153	182	1	1.0	1.0	S355J0
D1–13	2058	BL 20x220	527	1	28.1	28.1	S355J0
D1–13	2067	BL 20x420	527	1	20.4	20.4	S355J0
D1–13	1031	SHS180X180X10	12964	1	670.1	670.1	S355J0
D1–13	1041	SHS120X120X5	1846	1	50.6	50.6	S355J0
D1–13	1042	SHS120X120X5	1263	1	34.7	34.7	S355J0
D1–13	1043	SHS120X120X5	1263	1	34.7	34.7	S355J0
D1–13	1044	SHS120X120X5	1464	1	40.2	40.2	S355J0
D1–13	1045	SHS120X120X5	1464	1	40.2	40.2	S355J0
D1–13	1011	SHS150X150X4	1434	1	16.9	16.9	S355J0
D1–13	1012	SHS150X150X4	1434	1	16.9	16.9	S355J0
D1–13	1013	SHS150X150X4	1434	1	16.9	16.9	S355J0
D1–13	1014	SHS150X150X4	1748	1	11.8	11.8	S355J0
D1–13	1015	SHS150X150X4	1748	1	11.8	11.8	S355J0
D1–13	1016	SHS150X150X4	1038	1	9.9	9.9	S355J0
D1–13	1017	SHS150X150X4	1038	1	9.9	9.9	S355J0
D1–13	1018	SHS150X150X4	936	1	8.9	8.9	S355J0
D1–13	1019	SHS150X150X4	936	1	8.9	8.9	S355J0
D1–13	1020	SHS150X150X4	773	1	8.0	8.	S355J0
D1–13	1021	SHS150X150X4	773	1	7.4	7.4	S355J0
D1–13	1022	SHS150X150X4	691	1	6.1	6.1	S355J0
D1–13	1023	SHS150X150X4	574	1	5.4	5.4	S355J0
D1–13	1024	SHS150X150X4	1065	1	8.6	8.6	S355J0
D1–13	1025	SHS150X150X4	1816	1	9.9	9.9	S355J0
D1–13	1026	SHS150X150X4	1816	1	9.9	9.9	S355J0
D1–13	1027	SHS150X150X4	1423	1	11.2	11.2	S355J0
D1–13	1028	SHS150X150X4	1423	1	11.2	11.2	S355J0
D1–13	1029	SHS150X150X4	1423	1	11.2	11.2	S355J0
D1–13	1030	SHS150X150X4	1423	1	11.2	11.2	S355J0
D1–13	1032	SHS180X180X10	1921	1	97.7	97.7	S355J0
D1–13	1033	SHS180X180X10	1921	1	98.4	98.4	S355J0
D1–13	2031	BL 10x80	120	2	0.7	1.5	S355J0
D1–13	2041	BL 20x80x4	1241	1	9.5	9.5	S355J0
D1–13	1037	SHS180X180X10	8032	1	406.7	406.7	S355J0
D1–13	1037	SHS300X300X16	1459	1	151.8	151.8	S355J0
D1–13	1038	SHS300X300X16	8014	1	881.6	881.6	S355J0
D1–13	1042	R114,3x4,5	230	1	4.3	4.3	S355J0
D1–13	1043	R114,3x4,5	230	1	4.3	4.3	S355J0
D1–13	2011	BL 10x80	108	2	0.7	1.4	S355J0
D1–13	2012	BL 10x200	200	2	0.4	0.8	S355J0
D1–13	2013	BL 10x140	180	4	0.7	2.8	S355J0
D1–13	2014	BL 10x148	180	2	0.7	1.4	S355J0
D1–13	2015	BL 10x70	180	2	0.3	0.5	S355J0
D1–13	2016	BL 10x148	180	2	0.7	1.4	S355J0
D1–13	2017	BL 20x188	384	4	6.2	24.8	S355J0
D1–13	2018	BL 10x160	200	2	2.0	4.	S355J0
D1–13	2018	BL 10x169	474	1	4.4	4.4	S355J0
D1–13	2019	BL 10x182	331	1	3.2	3.2	S355J0
D1–13	2040	BL 10x131	381	1	3.1	3.1	S355J0
D1–13	2021	BL 10x74	80	1	0.3	0.3	S355J0
D1–13	2042	BL 10x85	130	6	0.9	5.4	S355J0
D1–13	2043	BL 10x105	123	6	0.9	5.4	S355J0
D1–13	2044	BL 8x80	123	2	0.6	1.2	S355J0
D1–13	1046	SHS300X300X16	1004	1	181.8	181.8	S355J0
D1–13	2045	BL 40x340	408	2	42.6	85.2	S355J0
D1–13	2046	BL 10x95	123	6	0.9	5.4	S355J0
D1–13	2060	BL 20x140	180	4	1.4	5.6	S355J0
D1–13	2061	BL 20x140	180	4	1.4	5.6	S355J0
D1–13	1047	SHS300X300X8	1591	1	141.7	141.7	S355J0
D1–13	2030	BL 10x95	200	4	0.3	1.2	S355J0
D1–13	3002	M27/115 8.8 2p+n DIN7990	–	15	–	0	–
D1–13	2031	BL 10x127	11400	2	105.7	211.4	S355J0
D1–13	2032	BL 10x167	1359	1	0.4	0.4	S355J0
D1–13	2062	BL 10x95	123	2	0.9	1.8	S355J0
D1–13	3000	M12/45 8.8 2p+n DIN7990	–	4	–	0	–
D1–13	3001	M18/45 8.8 2p+n DIN7990	–	4	–	0	–
D1–13	1039	SHS180X180X10	8650	1	434.8	434.8	S355J0
D1–13	2063	BL 10x100	179	1	1.0	1.	S355J0

Zmiany rewizji:
–

UWAGI:
1. Stal konstrukcyjna wg wykazu.
2. Klasa konstrukcji EXC3.
3. Kryterium akceptacji jakości spoin – Poziom B
4. Połączenia spawane – rodzaj i pole przekroju poprzecznego spoiny należy przyjmować:
   – spoiny czołowe wykonane na pełnym przetop,
   – spoiny pachwinowe wykonać jako 0,7t, obustronne jako 0.5t
   – blachy czołowe łączyć ze stalą profilowaną spoiną V na pełny przetop.
5. Przygotowanie złącza do spawania wg zaleceń technologa zgodnie z PN–EN 1090–2 i norm powołanych z dostosowaniem do metody spawania.
6. Elementy złączne wg wykazu.
7. Spawać drutem proszkowym (SF–1A/ SM–1A).
8. Antykorozja – karta zabezpieczenia antykorozyjnego.
9. W razie konieczności zwerytykować długość śrub.
10. Rysunek rozpatrywać łącznie z rysunkiem zestawczym konstrukcji.

ROSA BUD
ROSA-BUD S.A.
26-600 RADOM, ul. Struga 63
tel.(0-48) 362 21 10, (48) 362 21 12, www.rosabud.pl
tel.(0-48) 383 21 00, fax(0-48) 384 43 50
www.rosabud.pl email: rosabud@rosabud.pl

WOJCIECH GIEBIAŚ
STUDIO ARCHITEKTONICZNE
tel./fax(0-48) 364 10 70, (48) 363 31 72, www.wgstudio.pl
ul. Wincentego Pola 2, 26-600 RADOM
STUDIO ARCHITEKTONICZNE e-mail: wgstudio@wp.pl, fax(0-48) 384 43 74

PROJEKT WYKONAWCZY – KONSTRUKCJA STALOWA

	Imię i Nazwisko	Nr uprawnień	Podpis
projektant:	mgr inż. Łukasz Dłucik	SLK/4903/POOK/13	
opracował	mgr inż. Joanna Waniurska	–	

Nazwa rysunku: ELEMENT D1–13

Numer rysunku: B50–WK–01–13

Skala: 1:25

Format: 1350x594

Nazwa projektu: Projekt warsztatowy konstrukcji stalowej Stadionu piłkarskiego w Radomiu przy ul. Struga.

Data: 21.12.2017

Rev: REV–A